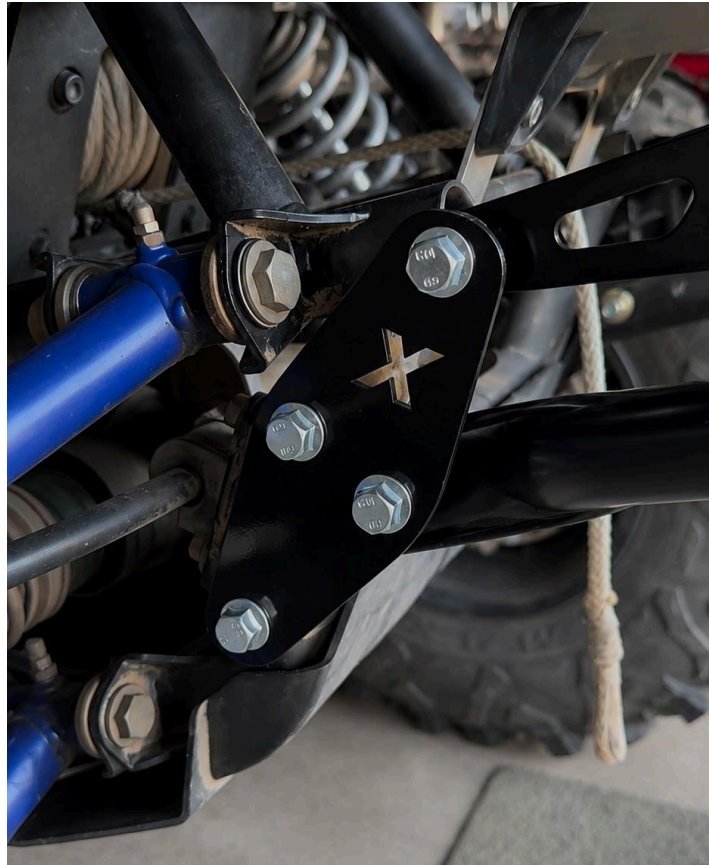




YXZ1000R Bumper Lift Bracket Installation Instructions

All Years and Models

Please read entire instruction sheet before beginning



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Disclaimer

By purchasing, installing, or using any product from Solex Offroad, the customer acknowledges and accepts full responsibility for any risks associated with its use. Solex Offroad and Solex Enterprises LLC are not liable for any damages, injuries, accidents, losses, or deaths that may result from the installation, use, or misuse of its products. Offroad powersports is an inherently dangerous activity that involves significant risks, including but not limited to collisions, rollovers, mechanical failures, unpredictable terrain conditions, and operator error. The purchaser assumes all risks and responsibilities associated with operating a vehicle equipped with Solex Offroad products.

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GENERAL NOTE ON YXZ1000R Bumper Lift Brackets: The SOLEX OFFROAD YXZ1000R bumper lift brackets and spacers outlined in these instructions are designed specifically for the Yamaha OEM hoop bumper (see reference image below). Most notably, the brackets mount on the **OUTSIDE** of the bumper, instead of the inside. These bumper lift brackets may work with other bumper types too. However, your own spacers (typically washers) and bolts may need to be procured. Modifications to the bumper and/or brackets may be necessary for your specific setup. Custom bumper lift brackets can be procured from SOLEX upon request and we are always willing to work with you on your specific setup.

Note that the use of this product and any modifications you may make are at your own risk.



Yamaha OEM 'hoop' bumper shown above.

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Parts List

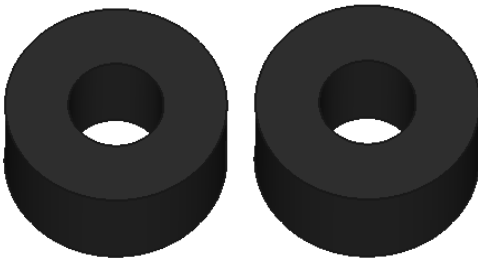
(QTY 2) Bumper Lift Brackets



(QTY 2)

Frame to Bracket Spacers (round)

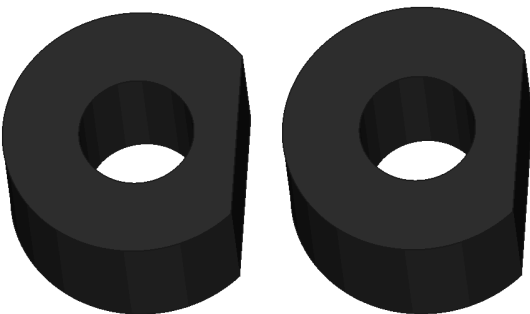
NOTE: For use with OEM 'hoop bumper' only. Thickest spaces of the bunch.



(QTY 2)

Frame to Bracket Spacers (notched)

NOTE: For use with OEM 'hoop bumper' only. Thickest spaces of the bunch with a notch.

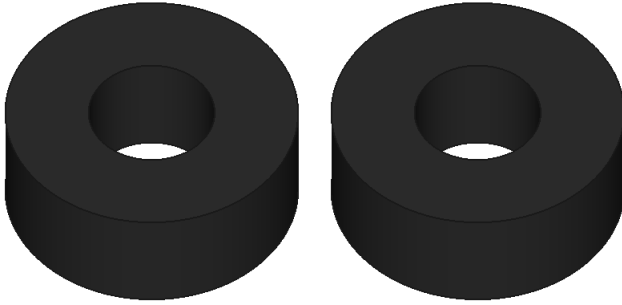


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(QTY 2)

Bracket to Bumper Spacers (top)

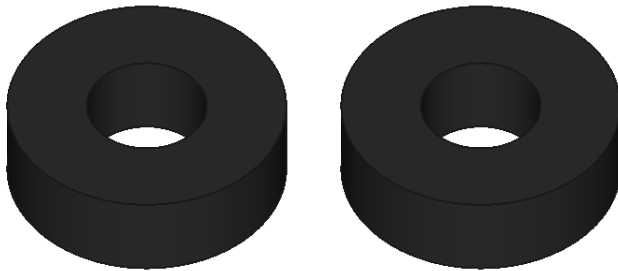
NOTE: For use with OEM 'hoop bumper' only.



(QTY 2)

Bracket to Bumper Spacers (bottom)

NOTE: For use with OEM 'hoop bumper' only. Thinnest spacers of the bunch.



(QTY 8)

M10-1.25 bolts



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(QTY 4)
M10-1.25 nuts



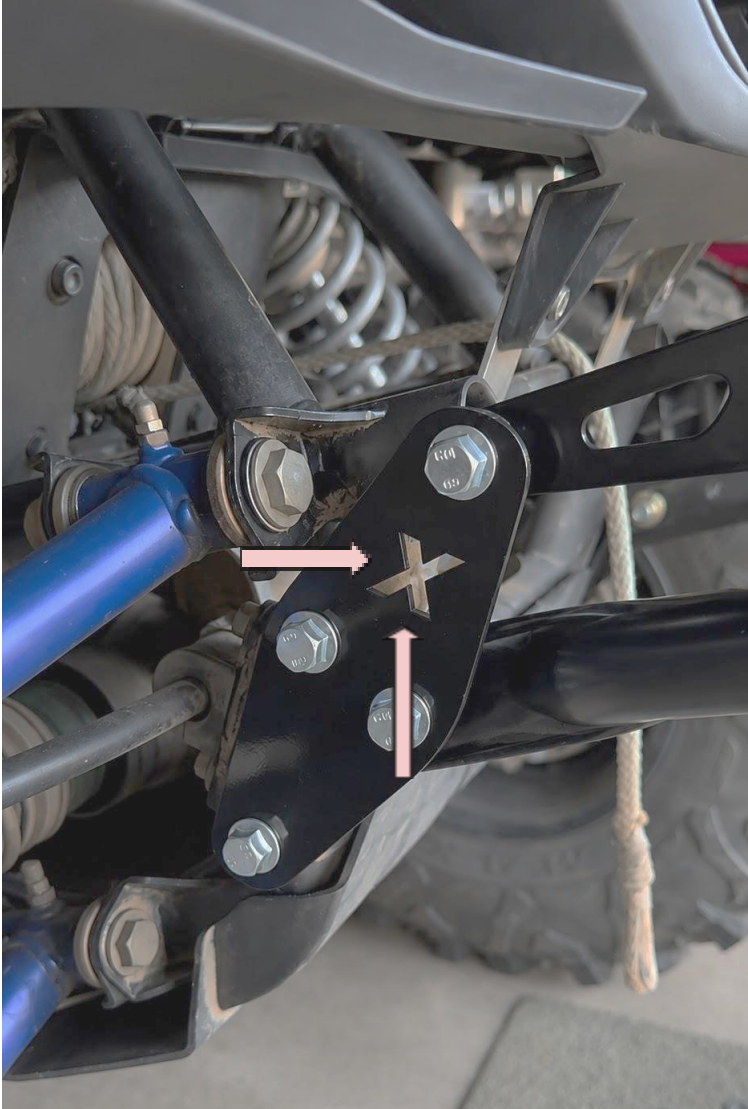
Installation Instructions

1. **Safety first: Ensure the vehicle is on a flat level surface. Place wheel chocks around the wheels in both directions, ensure the parking brake handle is pulled tight. Wear appropriate PPE including gloves and glasses.**
2. Remove your stock bumper by locating and removing the 4 M10-1.25 bolts threaded into the frame using a 14mm wrench (reference approximate location indicated by the red arrows, below).



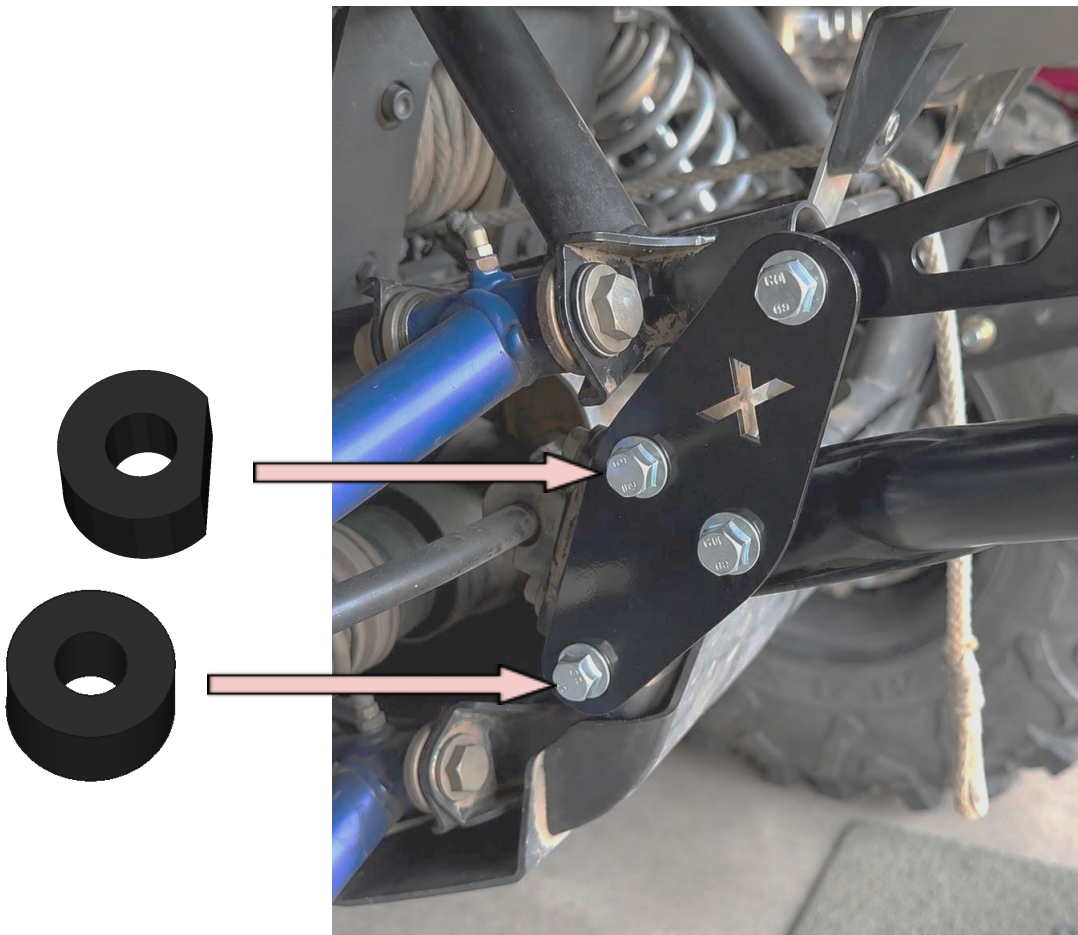
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3. Place the bumper lift brackets to the frame. Ensure correct orientation; The “X” should be on top and slightly towards the front (reference image below with red arrows). The brackets will not be properly aligned if placed in any other orientation.



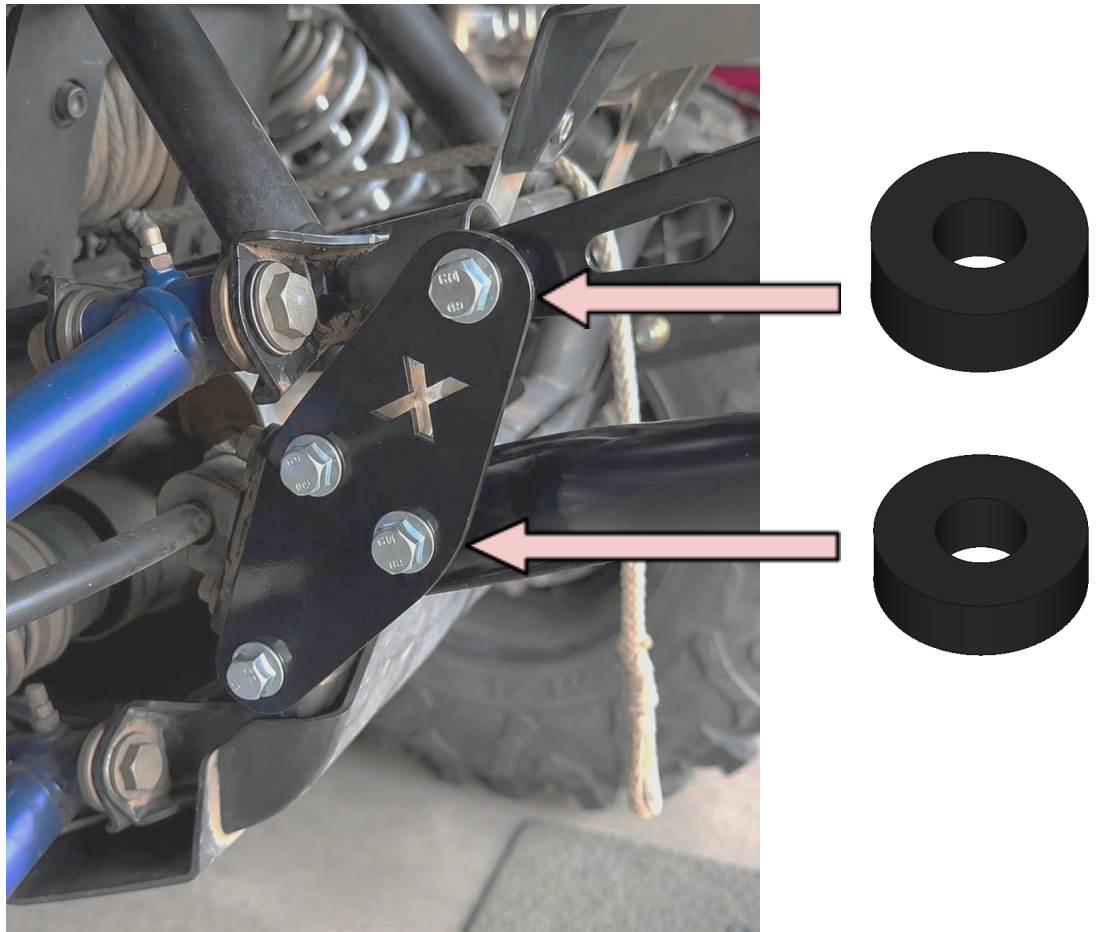
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4. Install the bumper lift brackets to the frame. Reference the image below. Insert the “Frame to Bracket Spacers (round)” between the brackets and frame at the bottom locations. Insert the provided M10-1.25 bolts. **NOTE: a small amount of medium strength thread locker is recommended to be used on the bolts.** Insert the “Frame to Bracket Spacers (notched)” between the brackets and frame at the top locations. Insert one of the provided M10-1.25 bolts. **Leave the bolts loose so that the spacers can still be rotated.** Repeat on the other side.



5. Install the bumper to the bumper lift brackets. Reference the image below. Insert the “Bracket to Bumper Spacers (bottom)” between the brackets and bumper at the bottom locations. Insert the provided M10-1.25 bolts and install the M10 locking nuts.

NOTE: a small amount of medium strength thread locker is recommended to be used on the bolts. Insert the “Bracket to Bumper Spacers (top)” between the brackets and bumper at the top locations. Insert the provided M10-1.25 bolts and install the M10 locking nuts. **Once all bolts and spacers have been inserted, complete final tightening of all fasteners.**





6. Your YXZ1000R Bumper Lift Brackets are now installed.
Periodically check the bolts and nuts to ensure they are tight.

If you have any questions, please reach out to
solex.enterprises24@gmail.com

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